

 AGT	EDGEBANDS TECHNICAL SPECIFICATIONS – ABS-PVC	Release Date	4.08.2022
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ABS EDGEBANDS				
SPECIFICATION	UNIT	REQUIRED VALUE		
Width	mm	12 – 54 mm	± 0.45 mm	
Thickness	mm	0.4 – 0.7 mm 0.8 – 1.5 mm 1.6 – 2.0 mm 2.1 – 3.0 mm	+0.05 / - 0.05 +0.10 / -0.10 +0.10 / -0.20 +0.15 / -0.25	
Pretention	mm	<u>Thickness</u> 0.4 – 1.0 mm 1.1 – 3.0 mm	<u>Width < 30 mm</u> 0.00 – 0.40 mm 0.00 – 0.30 mm	<u>Width ≥ 30 mm</u> 0.00 – 0.50 mm 0.0 – 0.40 mm
Parallelism	mm	<u>Thickness</u> 0.4 mm - 2.0 mm 2.1 mm – 3.0 mm	<u>Deviation</u> 0.10 mm 0.15 mm	
Longitudinal Distortion		< 3 mm / 1 m (or < 12 mm / 2 m)		
Gloss Level	GU	<u>5 – 30</u> ± 3	<u>31 – 90</u> ± 5	
Color Measurement (Spectro Photometer)	ΔE	≤ 0,65		
Visual Control	D65	≤ %10		

PVC EDGEBANDS				
SPECIFICATION	UNIT	REQUIRED VALUE		
Width	mm	12 – 54 mm	± 0.45 mm	
Thickness	mm	0.4 – 0.7 mm 0.8 – 1.5 mm 1.6 – 2.0 mm 2.1 – 3.0 mm	+0.05 / - 0.05 +0.10 / -0.10 +0.10 / -0.20 +0.15 / -0.25	
Pretention	mm	<u>Thickness</u> 0.4 – 1.0 mm 1.1 – 3.0 mm	<u>Width < 30 mm</u> 0.00 – 0.40 mm 0.00 – 0.30 mm	<u>Width ≥ 30 mm</u> 0.0 – 0.50 mm 0.00 – 0.40 mm
Parallelism	mm	<u>Thickness</u> 0.4 mm - 2.0 mm 2.1 mm – 3.0 mm	<u>Deviation</u> 0.10 mm 0.15 mm	
Longitudinal Distortion		< 3 mm / 1 m (or < 12 mm / 2 m)		
Gloss Level	GU	<u>5 – 30</u> ± 3	<u>31 – 90</u> ± 5	
Color Measurement (Spectro Photometer)	ΔE	≤ 0,65		
Visual Control	D65	≤ %10		