

## SUPRAMAT PANEL TECHNICAL DATASHEET



Mechanical Properties Board Mean Values	Test Method	Unit	Required Value
Density	TS EN 323	[kg/m <sup>3</sup> ]	Specific to AGT
Adhesive Resistance	TS EN 323	[N/mm <sup>2</sup> ]	≥ 0,55
Temperature Resistance	-	[°C]	≤ 80
Evaluation of Surface Resistance to Micro-Scratches	TS CEN / TS 16611 (Method A)	[% change]	≤ 10
Resistance to Cold Liquids (Resistance to Chemicals)	EN 12720+A1	[Class]	5
Surface Resistance to Dry Heat (70°C)	EN 12722	[Class]	5
Determination of Surface Resistance to Wet Heat	EN 12721	[Class]	5
Kırılmada Uzama	According to ISO R527-3 / ISO R527-3	[%]	Long. >50
Stain Resistance			5
Light resistance	Except PART 5, METHOD B (Indoor)	[Gray Scale]	5
Abrasion Resistance	UNI EN 438/10		4
Panel Warping Tolerance	TS EN 322	[mm]	Short Side (1220 mm) ≤ 4mm Long Side (2880 mm) ≤ 10 mm
Formaldehyde emission class(es)**	TS EN ISO 12460-5 ASTM D 6007	[mg/100gr] [ppm]	E0, CARB2, TSCA

General tolerances	Test Method	Unit	Required Value
Length and width tolerance	TS EN 324-1 EN 622-1	[mm]	±2,0 mm/m, max. ±5,0
Squareness	TS EN 324-1 EN 622-1	[mm/m]	±2.0
Edge straightness tolerance	TS EN 324-1 EN 622-1	[mm/m]	<=1.5
Thickness tolerance	TS EN 324-1 EN 622-1	[mm]	± 0,2
Standard sanding			K120 ( It can be applied according to special demand)

Physical & Environment Properties	Test Method	Unit	Required Value
Fire behaviour category	TS EN 13501-1		Ds1 d2
EPD Certificate	ISO 14025 EN 15804		<a href="#">EPD Certificate</a>
Migration Certificate	EN 13130-1		<a href="#">Migration Certificate</a>
Gostr Certificate			

Folio Specification	Test Mehtod	Unit	Required Value
			SUPRAMAT
Thickness	TS EN ISO 11833-2	[mm]	0,25 ± 10%
Glossiness	TS EN ISO 2813	20°	-
Surface Roughness	TS EN ISO 21920-3	Ra, µm	-
Surface Tension	TS ISO 8296	mN/m	≥ 38 mN/m
Color Measurement	DIN EN ISO/CIE 11664-3	ΔE	≤ 0.80
Scratch Resistance - Pencil	TS EN ISO 15184	H	≥H
Scratch Resistance - Ericsen	ISO 4586-2	N	≥ N
UV Resistance (50 hours)	TS EN ISO 4892 (1-2-3)	ΔE	≤ 0.80

Folio Specification	Test Mehtod	Unit	Required Value
			BACK SURFACE
Thickness	TS EN ISO 11833-2	[mm]	0,15 ± 10%
Glossiness	TS EN ISO 2813	20°	-
Surface Roughness	TS EN ISO 21920-3	Ra, µm	-
Surface Tension	TS ISO 8296	mN/m	≥ 38 mN/m
Color Measurement	DIN EN ISO/CIE 11664-3	ΔE	≤ 0.80
Scratch Resistance - Pencil	TS EN ISO 15184	H	≥H
Scratch Resistance - Ericsen	ISO 4586-2	N	≥ N
UV Resistance (50 hours)	TS EN ISO 4892 (1-2-3)	ΔE	≤ 0.80